Hydraulic Bottle Jacks

Operating Instructions & Parts Manual

**Model Number**
- ATD-7380
- ATD-7381
- ATD-7382
- ATD-7383
- ATD-7384
- ATD-7385 (Short Model)
- ATD-7386
- ATD-7387 (Short Model)

**Capacity**
- 2 Ton
- 4 Ton
- 6 Ton
- 8 Ton
- 12 Ton
- 12 Ton
- 20 Ton
- 20 Ton

Model ATD-7380, ATD-7381 & ATD-7382

Model ATD-7383, ATD-7384, & ATD-7386

* Model ATD-7385 & ATD-7387 not shown

ATD Tools, Inc.
160 Enterprise Drive, Wentzville MO 63385

© April 2016
Save these instructions For your safety, read, understand, and follow the information provided with and on this jack. The owner and operator of this equipment shall have an understanding of this jack and safe operating procedures before attempting to use. The owner and operator shall be aware that use and repair of this product may require special skills and knowledge. Instructions and safety information shall be conveyed in the operator's native language before use of this jack is authorized. If any doubt exists as to the safe and proper use of this jack, remove from service immediately. Inspect before each use. Do not use if broken, bent, cracked or damaged parts are noted. Any jack that appears damaged in any way, or operates abnormally shall be removed from service immediately. If the jack has been or suspected to have been subjected to a shock load (a load dropped suddenly, unexpectedly upon it), immediately discontinue use until jack has been checked by an ATD Tools authorized service center. It is recommended that an annual inspection be done by qualified personnel. Labels and operator's manuals are available from manufacturer.

PRODUCT DESCRIPTION
ATD Tools Hydraulic Bottle Jacks are designed for lifting, but not sustaining, loads ranging from up to 2 tons thru 20 tons depending on the rated capacity of the jack. They can be used vertically or angled to 5 degrees from vertical position. After lifting, loads must be immediately supported by appropriate means. Each model is suitable for use in an appropriately rated and designed upright or bench press structure. These jacks are not recommended for use in lifting or positioning houses and/or other building structures. These jacks comply with applicable ASME / ANSI - PALD Safety Standards.

SPECIFICATIONS

<table>
<thead>
<tr>
<th>Model</th>
<th>Capacity</th>
<th>Base Size (L x W)</th>
<th>Min. Height</th>
<th>Max. Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>ATD-7380</td>
<td>2 Ton</td>
<td>3-3/4&quot; x 3-5/8&quot;</td>
<td>7-1/4&quot;</td>
<td>13-5/8&quot;</td>
</tr>
<tr>
<td>ATD-7381</td>
<td>4 Ton</td>
<td>4&quot; x 3-7/8&quot;</td>
<td>8&quot;</td>
<td>15-3/8&quot;</td>
</tr>
<tr>
<td>ATD-7382</td>
<td>6 Ton</td>
<td>4-1/4&quot; x 4&quot;</td>
<td>8-5/8&quot;</td>
<td>16-3/4&quot;</td>
</tr>
<tr>
<td>ATD-7383</td>
<td>8 Ton</td>
<td>4-3/4&quot; x 4-3/4&quot;</td>
<td>8-7/8&quot;</td>
<td>17-5/8&quot;</td>
</tr>
<tr>
<td>ATD-7384</td>
<td>12 Ton</td>
<td>5-1/4&quot; x 5-1/8&quot;</td>
<td>9-1/2&quot;</td>
<td>18-5/8&quot;</td>
</tr>
<tr>
<td>ATD-7385</td>
<td>12 Ton</td>
<td>5-1/4&quot; x 5-1/8&quot;</td>
<td>6&quot;</td>
<td>10-5/8&quot;</td>
</tr>
<tr>
<td>ATD-7386</td>
<td>20 Ton</td>
<td>6-1/4&quot; x 5-7/8&quot;</td>
<td>9-1/2&quot;</td>
<td>18-5/8&quot;</td>
</tr>
<tr>
<td>ATD-7387</td>
<td>20 Ton</td>
<td>6-1/4&quot; x 5-3/4&quot;</td>
<td>6-1/2&quot;</td>
<td>11-1/4&quot;</td>
</tr>
</tbody>
</table>

Figure 1 - Bottle Jack Nomenclature
SAFETY INSTRUCTIONS

BEFORE USE
1. Verify that the product and the application are compatible.
2. Before using this product, read the owner's manual completely and familiarize yourself thoroughly with the product, its components and recognize the hazards associated with its improper use.
3. Open the release valve (counter-clockwise no more than 1/2 full turn).
4. With ram fully retracted, locate and remove the oil filler plug. Insert the handle into the handle sleeve, then pump 6 to 8 strokes. This will help release any pressurized air which may be trapped within the reservoir. Ensure the oil level is just below the oil filler plug hole. Reinstall the oil filler plug.
5. Check to ensure that jack rolls freely (if so equipped) and that the pump operates smoothly before putting into service. Replace worn or damaged parts and assemblies with ATD Tools authorized replacement parts only. (See replacement parts section)
6. Inspect before each use. Do not use if bent, broken or cracked components are noted.

WARNING

- Study, understand, and follow all instructions provided with and on this device before use.
- Do not exceed rated capacity.
- Use only on hard, level surfaces capable of sustaining rated capacity loads.
- Lifting device only.
- Immediately after lifting, support the vehicle with appropriately rated stands.
- Never work on, under or around a load supported by this device.
- Failure to heed these markings may result in personal injury and/or property damage.

OPERATION

Lifting
1. Assemble handle, ensure that spring clips align with slots.
2. Secure the load to prevent inadvertent shifting and movement.
3. Place vehicle in part gear.
4. Position the jack near desired lift point.
5. Close the release valve by turning it clockwise until it is firmly closed.

Note: Use the handle provided with this product or an authorized replacement handle to ensure proper release valve operation. When using to lift vehicle, lift only on the manufacturer’s recommended lift points and in accordance with the published guidelines in your vehicle owners manual. Always use jack stands to support the load immediately after lifting.

5. Insert and secure handle into handle sleeve. Pump handle until saddle contacts load.
6. Raise load to desired height, then immediately transfer the load to appropriately rated support devices such as jack stands.

WARNING

To avoid crushing and related injuries: NEVER work on, under or around a load supported only by jack. ALWAYS use adequately rated jack stands.

Lowering
1. Raise load enough to carefully remove jack stands.
2. Insert handle onto release valve and slowly turn handle counterclockwise, but no more than 1/2 turn.
3. If load fails to lower:
   a. Carefully transfer the load to another lifting device and jack stands.
   b. Carefully remove affected jack, and then the jack stands. Lower the load, again by slowly turning the release valve no more than 1/2 turn.

SAFETY MESSAGE!

Be sure all tools and personnel are clear before lowering load. No alterations shall be made to this device. Only attachments and/or adapters supplied by the manufacturer shall be used.

4. After removing jack from under the load, push ram and handle sleeve down to reduce exposure to rust and contamination.
**MAINTENANCE**

**Important:** Use only a good grade hydraulic jack oil. Avoid mixing different types of fluid and NEVER use brake fluid, turbine oil, transmission fluid, motor oil or glycerin. Improper fluid can cause premature failure of the jack and the potential for sudden and immediate loss of load. We recommend Mobil DTE 13M.

**Adding oil**
1. With saddle fully lowered and pump piston fully depressed, set jack in its upright, level position. Remove oil filler plug.
2. Fill until oil is level with the filler plug hole, reinstall oil filler plug.

**Changing oil**
For best performance and longest life, replace the complete fluid supply at least once per year.
1. With saddle fully lowered and pump piston fully depressed, remove the oil filler plug.
2. Lay the jack on its side and drain the fluid into a suitable container.

**Lubrication**
1. A coating of light lubricating oil to pivot points, axles and hinges will help to prevent rust and assure that assemblies move freely.
2. Periodically check the pump piston and ram for signs of rust or corrosion. Clean as needed and wipe with a clean, oil soaked rag.

**Note:** Never use sandpaper or abrasive material on these surfaces!

**Storage**
When not in use, store the jack with pump piston and ram fully retracted.

**TROUBLESHOOTING**

<table>
<thead>
<tr>
<th>Symptom</th>
<th>Possible Causes</th>
<th>Corrective Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Jack will not lift load</td>
<td>• Release valve not tightly closed</td>
<td>• Ensure release valve tightly closed</td>
</tr>
<tr>
<td></td>
<td>• Overload condition</td>
<td>• Remedy overload condition</td>
</tr>
<tr>
<td>Jack bleeds off after lift</td>
<td>• Release valve not tightly closed</td>
<td>• Ensure release valve tightly closed</td>
</tr>
<tr>
<td></td>
<td>• Overload condition</td>
<td>• Remedy overload condition</td>
</tr>
<tr>
<td></td>
<td>• Hydraulic unit malfunction</td>
<td>• Contact ATD Tech. Service</td>
</tr>
<tr>
<td>Jack will not lower after unloading</td>
<td>• Reservoir overfilled</td>
<td>• Drain fluid to proper level</td>
</tr>
<tr>
<td>Poor lift performance</td>
<td>• Fluid level low</td>
<td>• Ensure proper fluid level</td>
</tr>
<tr>
<td></td>
<td>• Air trapped in system</td>
<td>• With ram fully retracted, remove oil filler plug to let pressurized air escape, reinstall oil filler plug</td>
</tr>
</tbody>
</table>
REPLACEMENT PARTS

Not all components of the jack are replacement items, but are illustrated as a convenient reference of location and position in the assembly sequence. When ordering parts, give part number and description. Call your distributor for current pricing.

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Part#</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Oil Filler Plug</td>
<td>F36100-0001</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>Handle Assembly</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>a. ATD-7380</td>
<td>B10200-0006</td>
<td></td>
</tr>
<tr>
<td></td>
<td>b. ATD-7381</td>
<td>20400-0006</td>
<td></td>
</tr>
<tr>
<td></td>
<td>c. ATD-7382</td>
<td>B10400-0006</td>
<td></td>
</tr>
<tr>
<td></td>
<td>d. ATD-7383 thru 7387</td>
<td>B21200-0006</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Release Valve Assembly</td>
<td>B10200-0001</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>- Manual</td>
<td>B00000-0001</td>
<td>-</td>
</tr>
</tbody>
</table>

Figure 2 - Replacement Parts Illustration for Model ATD-7380, ATD-7381, ATD-7382, ATD-7383, ATD-7384, ATD-7385 & ATD-7386
ONE YEAR LIMITED WARRANTY

For a period of one (1) year from date of purchase, ATD Tools, Inc. will repair or replace, at its option, without charge, any of its products which fails due to a defect in material or workmanship under normal usage. This limited warranty is a consumer's exclusive remedy.

Performance of any obligation under this warranty may be obtained by contacting your distributor or point of sale for further instructions. Please retain your proof of purchase, as it will be needed for any claim.

Except where such limitations and exclusions are specifically prohibited by applicable law, (1) THE CONSUMER'S SOLE AND EXCLUSIVE REMEDY SHALL BE THE REPAIR OR REPLACEMENT OF DEFECTIVE PRODUCTS AS DESCRIBED ABOVE. (2) ATD Tools, Inc. SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGE OR LOSS WHATSOEVER. (3) ANY IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, SHALL BE LIMITED TO ONE YEAR, OTHERWISE THE REPAIR, REPLACEMENT OR REFUND AS PROVIDED UNDER THIS EXPRESS LIMITED WARRANTY IS THE EXCLUSIVE REMEDY OF THE CONSUMER, AND IS PROVIDED IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED. (4) ANY MODIFICATION, ALTERATION, ABUSE, UNAUTHORIZED SERVICE OR ORNAMENTAL DESIGN VOIDS THIS WARRANTY AND IS NOT COVERED BY THIS WARRANTY.

Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.