1. Turn the cart on its handles as shown in drawing B. There are 4 pre-punched holes already, you just need to tip out the punched parts when you install the drawer.

2. Line up the holes on the back of the shelf with part#1A, the left side of the drawer cabinet as shown in drawing B. Part# 1A and #2 overlap and connect as shown in drawing C. Insert bolt and washer from underneath the shelf and tighten with nut. Using the bolts provided, attach part#1A and #2 together at the top and tighten with a nut as shown in drawing C.

3. Line up the holes on the back of the shelf with part#1B, the right side of the drawer cabinet and the other end of part#2, the back plate of the drawer cabinet. Insert bolt and washer from underneath the shelf and tighten with nut. Using the bolt provided attach parts#1B and #2, together at the top and tighten with a nut.

4. Line up the holes on part#3, the front panel of the drawer cabinet, with the other end of #1A, #1B and the front end of the shelf. Place part#3 under #1A/#1B, and attach to the shelf. Insert bolts and washer from underneath the shelf and tighten on each side with nuts provided.

5. Turn the cart back on its casters.

6. Attach the handle to the front of the drawer with the 4 screws provided. Please consult step one.

7. Insert the drawer into the service cart cabinet.