Service Cart Assembly Instructions:

1. Slide chrome legs (#2) into square holes cut in tray (#1) until bolt holes are aligned at top of legs.

2. Insert bolt (#6) into hole on leg and tray. Fasten nut (#10) using lock washer (#9) and flat washer(#8), but do not tighten nut completely at this time. Repeat this procedure on all four corners.

3. Repeat step 1 with second tray (#1) at bottom of legs.

4. Repeat step 2 with bottom tray (#1)

5. Insert casters (#4) into the hole of plastic insert(#5). Note: Insert the two locking caster (#3) at the same end of the cart.

6. Now go back and tighten all loose nuts and bolts.
<table>
<thead>
<tr>
<th>Item No#</th>
<th>Description</th>
<th>Q'ty</th>
</tr>
</thead>
<tbody>
<tr>
<td>PRT7020-01</td>
<td>Tray</td>
<td>2</td>
</tr>
<tr>
<td>PRT7020-02</td>
<td>Chrome Leg</td>
<td>2</td>
</tr>
<tr>
<td>PRT7020-03</td>
<td>Locking Casters</td>
<td>2</td>
</tr>
<tr>
<td>PRT7020-04</td>
<td>Non-Locking Casters</td>
<td>2</td>
</tr>
<tr>
<td>PRT7020-05</td>
<td>Set of 4 Plastic Insert</td>
<td>1</td>
</tr>
<tr>
<td>PRT7020-06</td>
<td>Bolt Kit (Incl. 8 ea. Of #8, 9 &amp; 10)</td>
<td>1</td>
</tr>
</tbody>
</table>

Optional Accessories Also Available:

**ATD7021**  
Locking Drawer

**PRT7021-01**  
Drawer Handle

**PRT7021-02**  
Drawer Lock with Keys

**PRT7021-03**  
Drawer Rail

**ATD7138**  
Locking Screwdriver Holder

**PRT7138-01**  
Lock with Keys for Holder