



ATD-5464 Bubble (I.S.O.) Flaring Tool Kit



Features:

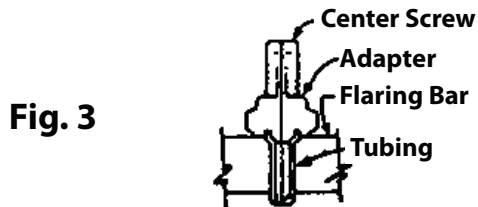
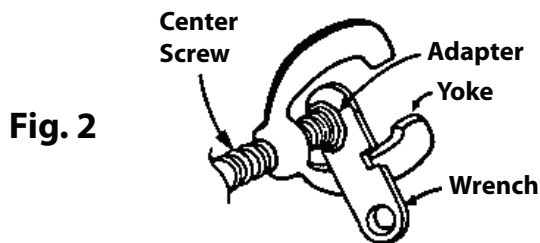
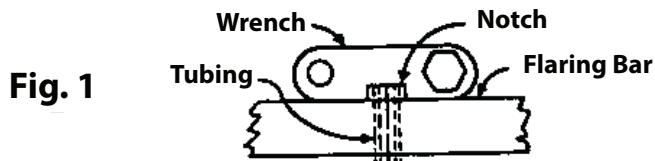
- Forged steel yoke, flaring bar and all the adapters needed for ISO bubble flaring
- Designed for crack-free bubble flares on soft steel tubing used in automotive brake systems
- Molded storage case included
- Adapters available individually

Contents:

- Flaring bar
- Forged steel yoke
- Gauge/Wrench
- Flaring adapters for 4.75mm (3/16"), 6mm, 8mm & 10mm tubing

Instructions:

1. Carefully make a square cut on the tubing end to be flared, deburr the inside of the tubing and then chamfer the outside of the tubing.
2. Insert tubing in correct hole of the flaring bar. Place the adapter wrench on the surface of the flaring bar with the notch in the wrench over the tubing end. Position the tubing so the end of the tubing is flush with the top of the notch. (See figure 1)
3. Tighten wing nuts securely, starting with the wing nut closest to the tubing. Select the adapter that fits the tubing, screw the adapter into the forcing screw, and tighten the adapter with the wrench. (See figure 2)
4. Place the yolk assembly over the flaring bar. Line up the center of the adapter with the center of the tubing. Tighten the forcing screw until the adapter rests on the flaring bar. (See figure 3)
5. Loosen the forcing screw and remove the yolk assembly. The bubble flare is complete.



Replacement Parts available:

- PRT5464-01 - 4.75mm Adapter
- PRT5464-02 - 6mm Adapter
- PRT5464-03 - 8mm Adapter
- PRT5464-04 - 10mm Adapter



WARRANTY

1 YEAR LIMITED WARRANTY

THIS WARRANTY AND CONFIRMED RECEIPT(S) SHOULD BE RETAINED BY THE CUSTOMER AT ALL TIMES

PURCHASED FROM: _____

DATE PURCHASED: _____

INVOICE/RECEIPT NUMBER: _____

Your ATD-5464 is warranted for a period of 12 months from the original purchase date.

For a period of one (1) year from your purchase date, ATD Tools Inc. will repair or replace (at its option) without charge, your ATD product if it was purchased new and the product has failed due to a defect in material or workmanship which you experienced during normal use of the product. This limited warranty is your exclusive remedy.

To access the benefits of this warranty, contact your supplier, or point of sale directly. You may be advised to return the product under warranty, freight prepaid, to your supplier for warranty determination.

If this ATD product is altered, abused, misused, modified, or undergoes service by an unauthorized technician, your warranty will be void. We are not responsible for damage to ornamental designs you place on this ATD product and such ornamentation should not cover any warnings or instructions or they may void the warranty. This warranty does not cover scratches, superficial dents, and other abrasions to the paint finish that occur under normal use. It also does not cover normal wear items such as but not limited to brushes, batteries, drill bits, drill chucks, pads or blades.

Subject to the law in your state:

- (1) Your sole and exclusive remedy is repair or replacement of the defective product as described above.
- (2) ATD is not liable for any incidental damages, including but not limited to, lost profits and unforeseeable consequences.
- (3) The repair and replacement of this product under the express limited warranty described above is your exclusive remedy and is provided in lieu of all other warranties, express or implied. All other warranties, including implied warranties and warranties of merchantability or fitness for a particular purpose are disclaimed and, if disclaimer is prohibited, these warranties are limited to one year from your date of purchase of this product.

Some states' laws do not allow limited durations on certain implied warranties and some states' laws do not allow limitations on incidental or consequential damages. You should consult the law in your state to determine how your rights may vary.

[Affix receipt or invoice here for safe keeping]